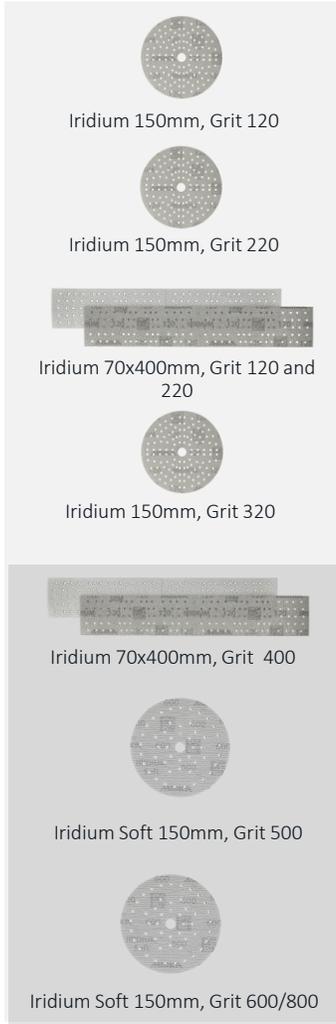


# Iridium & Iridium Soft Process

## Standard Repair Process



Mirka® DEROS II 650  
150mm, orbit 5mm



### PAINT STRIPPING

- Use Iridium grit 120 together with DEROS II 650.
- Speed 8000-9000 rpm
- Sand with a small tilt and strip layer by layer



### FEATHER EDGE

- Use Iridium grit 220
- Speed 8000 rpm
- Sand flat and make a smooth transition from old paint to metal



### BODY FILLER SANDING

- Start with Iridium grit 120 and continue with grit 220 together with DEOS II 383. Speed 8000 rpm
- Apply Dry Guide Coat between the steps



### PRIMER PREPARATION

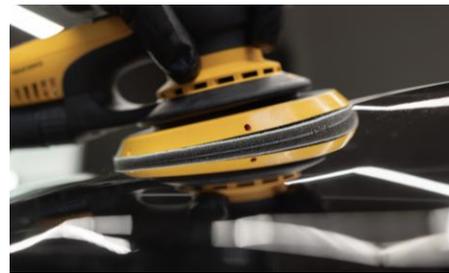
- Use Iridium grit 320
- Speed 8000 rpm
- No interface



### PRIMER APPLICATION

### PRIMER SANDING

- Use Iridium 320
- Block sanding the damaged area with 400 grit if needed. Sand the primer with disc if needed.



### PRIMER / CLEAR COAT SANDING / BLENDING

- Use Iridium Soft grit 500
- Speed 7000 rpm

Tip! Use Iridium Soft grit 500 by hand to sand edges. Use the same disc and sand with machine



### BLENDING

### Optional

- For sensitive colors, use Iridium Soft grit 600/800
- Speed 7000 rpm