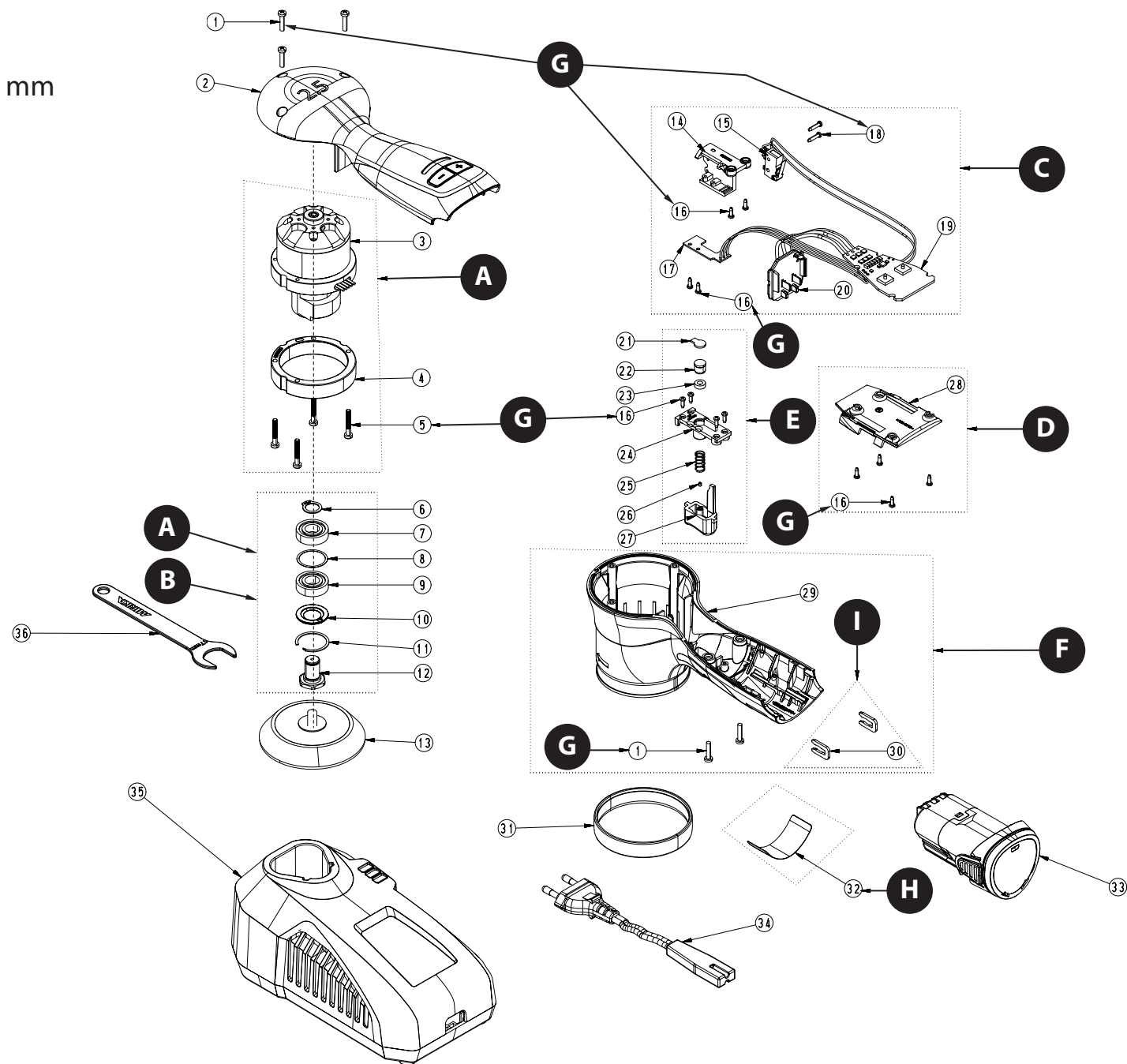


Exploded view of AROS-B 325 & 350, 77 mm

Updated 29.11.2024



AROS-B 325 & 350, 77 mm Spare Part kits

Electrical tool must be serviced by a qualified repair person and in accordance with national requirements.

Note! Repairs done by non-authorized repairer will breach the Mirka warranty.

Mirka Code	Item	Description	Kit	QTY	Tightening Torque
MBS3220311		Motor kit Orbit 2.5 mm for AROS-B 325*			
	3	Motor Orbit 2.5 mm		1	
	4	Base Block		1	
	5	Screw M3 x 20 mm		4	0,7Nm/0,5 ft-lb
	6	Retaining Ring		1	
	7	Ball Bearing	A	1	
	8	Spacer		1	
	9	Ball Bearing		1	
	10	Dust Shield		1	
	11	Retaining Ring		1	
	12	Spindle 77mm		1	
MBS3520311		Motor kit Orbit 5.0 mm for AROS-B 350*			
	3	Motor Orbit 5.0 mm		1	
	4	Base Block		1	
	5	Screw M3 x 20 mm		4	0,7Nm/0,5 ft-lb
	6	Retaining Ring		1	
	7	Ball Bearing	A	1	
	8	Spacer		1	
	9	Ball Bearing		1	
	10	Dust Shield		1	
	11	Retaining Ring		1	
	12	Spindle 77mm		1	
MIE3521311		Spindle Bearing kit			
	6	Retaining Ring		1	
	7	Ball Bearing		1	
	8	Spacer		1	
	9	Ball Bearing	B	1	
	10	Dust Shield		1	
	11	Retaining Ring		1	
	12	Spindle 77mm		1	
8991021411		Speed Controller kit*			
	14	Holder		1	
	15	Switch		1	
	16	Screw 2,2 x 6,5 mm		4	0,4 Nm/0,3 ft-lb
	17	Trigger Sensor PCB	C	1	
	18	Screw 2,2 x 10 mm		2	0,3 Nm/0,2 ft-lb
	19	Speed Controller		1	
	20	Battery Terminal		1	

AROS-B 325 & 350, 77 mm Spare Part kits

Mirka Code	Item	Description	Kit	QTY	Tightening Torque
8991022111		PCB Cover kit			
	16	Screw 2,2 x 6,5 mm	D	4	0,4 Nm/0,3 ft-lb
	28	PCB Cover		1	
MBB1121611		Trigger Button (Variable) kit			
	16	Screw 2,2 x 6,5 mm	E	4	0,4 Nm/0,3 ft-lb
	21	Washer		1	
	22	Plastic Sleeve		1	
	23	Washer		1	
	24	Trigger Button Cover		1	
	25	Trigger Spring		1	
	26	Magnet		1	
	27	Trigger Button		1	
8991022611		Housing kit			
	1	Screw 2,9 x 13 mm	F	2	0,7Nm/0,5 ft-lb
	29	Housing		1	
	30	Assembly Clamp		2	
8991020111		Screw kit			
	1	Screw 2,9 x 13 mm	G	5	0,7Nm/0,5 ft-lb
	5	Screw M3 x 20 mm		4	0,7Nm/0,5 ft-lb
	16	Screw 2,2 x 6,5 mm		12	0,4 Nm/0,3 ft-lb
	18	Screw 2,2 x 10 mm		2	0,3 Nm/0,2 ft-lb
MBS3223211		Type Label kit for AROS-B 325/350			
	32	Type Label AROS-B 325	H	5	
	32	Type Label AROS-B 350		5	
8991012711		Assembly Clamp kit			
	30	Assembly Clamp	I	2	

Separate spare parts on next page.

AROS-B 325 & 350, 77 mm Spare Parts

Mirka Code	Item	Description	Kit	QTY	Tightening Torque
	1	Screw 2,9 x 13 mm	F,G	5	0,7Nm/0,5 ft-lb
MBS3210211	2	Cover for AROS-B 325		1	
MBS3510211	2	Cover for AROS-B 350		1	
	3	Motor Orbit 2.5 mm	A	1	
	3	Motor Orbit 5.0 mm	A	1	
	4	Base Block	A	1	
	5	Screw M3 x 20 mm	A,G	4	0,7Nm/0,5 ft-lb
	6	Retaining Ring	A,B	1	
	7	Ball Bearing	A,B	1	
	8	Spacer	A,B	1	
	9	Ball Bearing	A,B	1	
	10	Dust Shield	A,B	1	
	11	Retaining Ring	A,B	1	
	12	Spindle 77mm	A,B	1	
8294791311	13	Backing Pad 77mm 1/4" Grip Medium		1	
	14	Holder	C	1	
	15	Switch	C	1	
	16	Screw 2,2 x 6,5 mm	C,D,E,G	12	0,4 Nm/0,3 ft-lb
	17	Trigger Sensor PCB	C	1	
	18	Screw 2,2 x 10 mm	C,G	2	0,3 Nm/0,2 ft-lb
	19	Speed Controller	C	1	
	20	Battery Terminal	C	1	
	21	Washer	E	1	
	22	Plastic Sleeve	E	1	
	23	Washer	E	1	
	24	Trigger Button Cover	E	1	
	25	Trigger Spring	E	1	
	26	Magnet	E	1	
	27	Trigger Button	E	1	
	28	PCB Cover	D	1	
	29	Housing	F	1	
	30	Assembly Clamp	F,I	2	
8991012811	31	Soft Ring		1	
	32	Type Label AROS-B 325	H	1	
	32	Type Label AROS-B 350	H	1	
8991122211	33	Mirka Intelligent Battery BPA 11125 11.1V 2.5Ah		1	
8991122311	33	Mirka Intelligent Battery BPA 11150 11.1V 5.0Ah		1	
8991112211	34	Power Cord 2.0 m EU		1	
8991112311	34	Power Cord 2.0 m US		1	
8991112411	34	Power Cord 2.0 m UK		1	
8991112611	34	Power Cord 2.0 m CN		1	
8991112711	34	Power Cord 2.0 m ANZ		1	
8991123011	35	Battery Charger		1	
8991123011US	35	Battery Charger (North America)		1	
8993008013	36	Pad Wrench 17mm		1	

* Spare parts only available to authorized repairers.